

## Synthesis And Imidization Of Disuccinamic Acid As Polyvinyl Alcohol-Composite Polymer

Zakaria H. Aiube

Fadhel S. Matty

Hiba A. Ghani Al-zaidi

Department of Chemistry/ College of Education for Pure Science  
(Ibn Al-Haitham) / University of Baghdad

**Received in : 26 February 2014, Accepted in : 18 March 2014**

### Abstract

Two arylenedisuccinamic acids, namely 1,4-phenylene-disuccinamic acid and 4,4'-biphenyl-disuccinamic acid were prepared from the reaction of two moles of succinic anhydride with one mole of 1,4-phenylenediamine dihydrochloride and beinzidine respectively. Dehydration of arylenedisuccinamic acid in the presence of polyvinyl alcohol (PVA) and catalytic amount of concentrated  $H_2SO_4$ , gives N,N'-arylenedisuccinimides-PVA composite polymers. Dehydration of arylenedisuccinamic acid (without PVA) in the presence of catalytic amount of conc.  $H_2SO_4$  gives N,N'-arylenedisuccinimides. Arylenedisuccinamic acid and arylenedisuccinimides characterized by CHN-analysis, FT-IR and  $^1H, C^{13}$ -NMR. Spectral analysis.

**Keywords:** Succinic anhydride, 1,4-phenylenediamine dihydrochloride, binzidine, acetic anhydride-sodium acetate, PVA.

## Introduction

Many imides have been prepared via a dehydration of amic acids. Several dehydrating agents can be used for dehydration of amic acids, like acetyl chloride-triethylamine[1,2,3,4], thionylchloride[5,6], acetic anhydride-sodium acetate[7,8], phosphorous pentoxide[9] and phosphorous trichloride[10].

Many cyclic imide have biological activities including antibacterial[11], antifungal[12,13], analgesic[14,15] and antitumor[16], as well as, some of cyclic imide acts as plant growth stimulation<sup>[15]</sup> and corrosion inhibitors. Moreover PVA is a known polymeric material having good chemical stability and hydrophilicity[17] polyvinyl alcohol is well known as water-soluble polymer and widely used as fiber, film, adhesive, gel and stabilizer of polymer and organic and inorganic particles[18]. In addition, PVA extends the industrial application in optical, pharmaceutical, medical and membrane fields intense research on composite materials with enhanced mechanical[19] and thermal properties[20]. To date, however, much of the research carried out has only focused on tensile strength, hardness which are essential quantities and can be very important in some applications[21]. In this study PVA/amic and PVA/imide composite was prepared and its properties were investigated.

## Experimental

### Preparation of succinic anhydride

A stirred mixture of (59g, 0.5mol) succinic acid and (94.5ml, 1.02g, 1mol) redistilled acetic anhydride, into round bottom flask provided with reflux condenser and calcium chloride drying tube, was refluxed until the solid succinic acid was dissolved and then for further an hour. Reaction mixture allowed to cool in refrigerator, a crystalline succinic anhydride was formed, filtered then washed two times with (2x40ml) dry ether, yield (45g, 90%). m.p. 118-120 °C [119-120], its FT.IR-spectrum which showed the appearance of symmetrical and asymmetrical stretching vibration of (C=O, anhydride) at (1782, 1863 cm<sup>-1</sup>) respectively[22].

### Preparation of arylendisuccinamic acids [M<sub>3</sub>, M<sub>2</sub>]

#### I/1,4-phenylenedisuccinamic acid [M<sub>3</sub>]

To a clear stirred solution of (1.0g, 0.0055mol) phenylenediamine dihydrochloride in (12 ml) water, (0.54g, 0.0054mol) succinic anhydride was added. Reaction mixture was stirred for filtered an hour, a precipitated succinic acid was formed, filtered, washed with water, recrystallized from boiling water yield (12.0g, 80%) m.p. above 300°C, CHN-analysis and spectral data (Table 1).

#### II/4,4'-biphenyldisuccinamic acid [M<sub>2</sub>]

To a clear solution of (0.46g, 0.0025 mol) benzidine in (20 ml) of acetone, (0.5g, 0.0050mol) of succinic anhydride was added. Reaction mixture was stirred under reflux for (2 hours), a solid was formed. Reaction mixture was cooled, filtered and the precipitate was washed with water, to give 4,4'- biphenyl-disuccinamic acid yield (0.8g, 83.3%); m.p. above 300 °C; CHN- analysis and spectral data (Table 1).

### Preparation of disuccinimide- PVA composite polymer

A clear solution of (0.1g, 0.32mmol) of arylendisuccinamic acid (M<sub>3</sub>, M<sub>2</sub>) in (10 ml) of DMSO was added to a clear solution of (0.35g) PVA dissolved in (10 ml) of DMSO and (4 drops) of concentrated sulphuric acid were added. Reaction mixture was heated at 80 °C for (2 hours), cooled to room temperature, divided into two equal parts:

**A-** Acetone was added to the first part of reaction mixture, until a coagulated precipitate was formed, acetone solution was decanted and a precipitate was washed with (5 ml) 5% sodium

carbonate solution, then with acetone. Dissolved in (2 ml) of DMSO and poured into glass mold rectangular shape with dimension  $15 \times 5 \text{ cm}^2$  and 0.5 cm height made and used for casting a polymer, leaved for few days, at room temperature to dryness, a thin film was Formed, dried at  $80 \text{ }^\circ\text{C}$  for 6 hours. FT.IR-spectrum of the film showed  $\nu \text{ C=O}$  symmetrical and asymmetrical stretching absorption of PVA-imide at ( $1778\text{-}1780, 1707\text{-}1710 \text{ cm}^{-1}$ ).

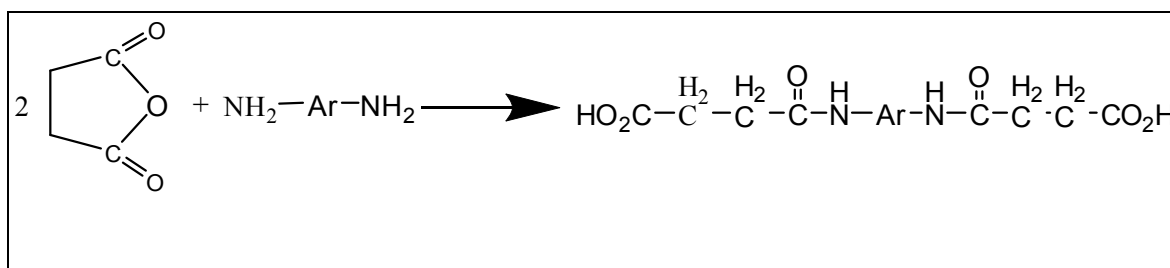
**B-** Second part of mixture was poured into glass mold rectangular shape with dimension  $15 \times 5 \text{ cm}^2$  and 0.5 cm height made and used for casting a polymer, and was left for few days, at room temperature to dryness, a thin film was obtained, dried at  $80 \text{ }^\circ\text{C}$  for 6 hours. FT.IR-spectrum of the film showed  $\nu \text{ C=O}$  symmetrical & asymmetrical stretching absorption of PVA-imide at ( $1778\text{-}1780, 1707\text{-}1710 \text{ cm}^{-1}$ ).

### Imidization of arylenedisuccinamic acids ( $M_3, M_2$ ) with catalytic amount of conc $\text{H}_2\text{SO}_4$ (without PVA)

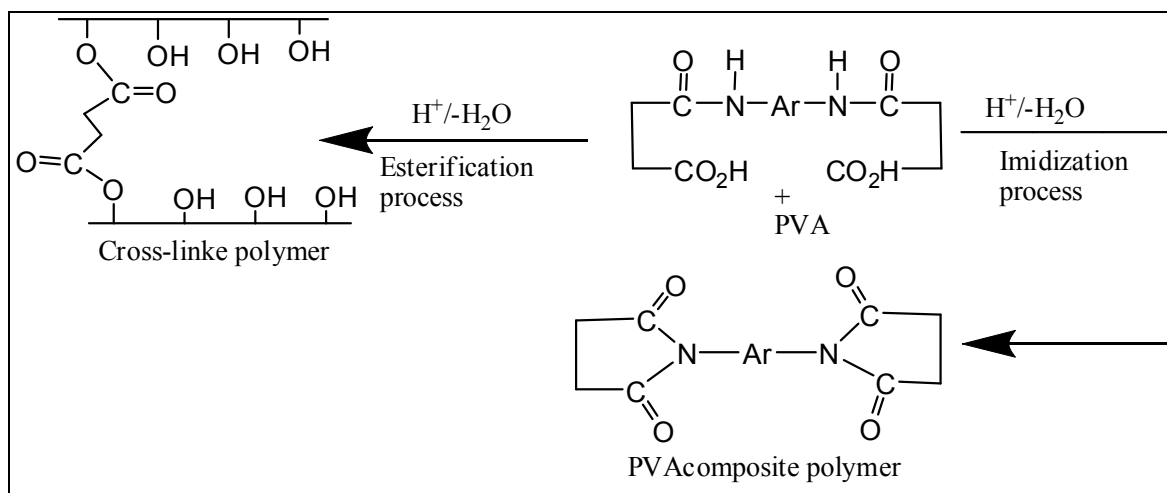
To a clear solution of (0.0015mol) arylenedisuccinamic acids ( $M_3, M_2$ ) in (20 ml) DMSO at  $80 \text{ }^\circ\text{C}$ , a (4 drops) of concentration sulphuric acid was added. Then reaction mixture was stirred at  $80 \text{ }^\circ\text{C}$  for 2 hours, it was cooled to room temperature and added to ice-cooled water, solid was formed, filtered and washed with 5%-sodium bicarbonate solution, then with water. Recrystallized form DMF to give N,N'-arylenedisuccinimide physical properties, CHN-analysis and spectral analysis are given in the table(2).

### Results and discussion

It is known that, PVA can be modified by esterification reaction with many dicarboxylic acids like[23,24]In this work, we prepared some arylenedisuccinamic acid, like 1,4-phenlenedisuccinamic acid ( $M_3$ ) and 4,4-biphylidisuccinamic acid ( $M_2$ ) via reaction of (2 moles) of succinic anhydride with one mole of phenylenediamin and benzidine respectively.



Treatment of arylenedisuccinamic acid ( $M_3, M_2$ ) with PVA in the presence of a catalytic amount of concentrated sulphuric acid (as a normal esterification condition), leads to format arylenedisuccinimides ( $M_5, M_4$ ) as a composite-PVA Polymers, rather than arylenedisuccinamate-PVA polymer, which are characterized by their ( $\text{C=O}$ , imide) symmetrical & asymmetrical vibration bands of arylenedisuccinimides( $M_5, M_4$ )-PVA composite polymers films at ( $1778, 1705 \text{ cm}^{-1}$ ) and ( $1778, 1710 \text{ cm}^{-1}$ ).

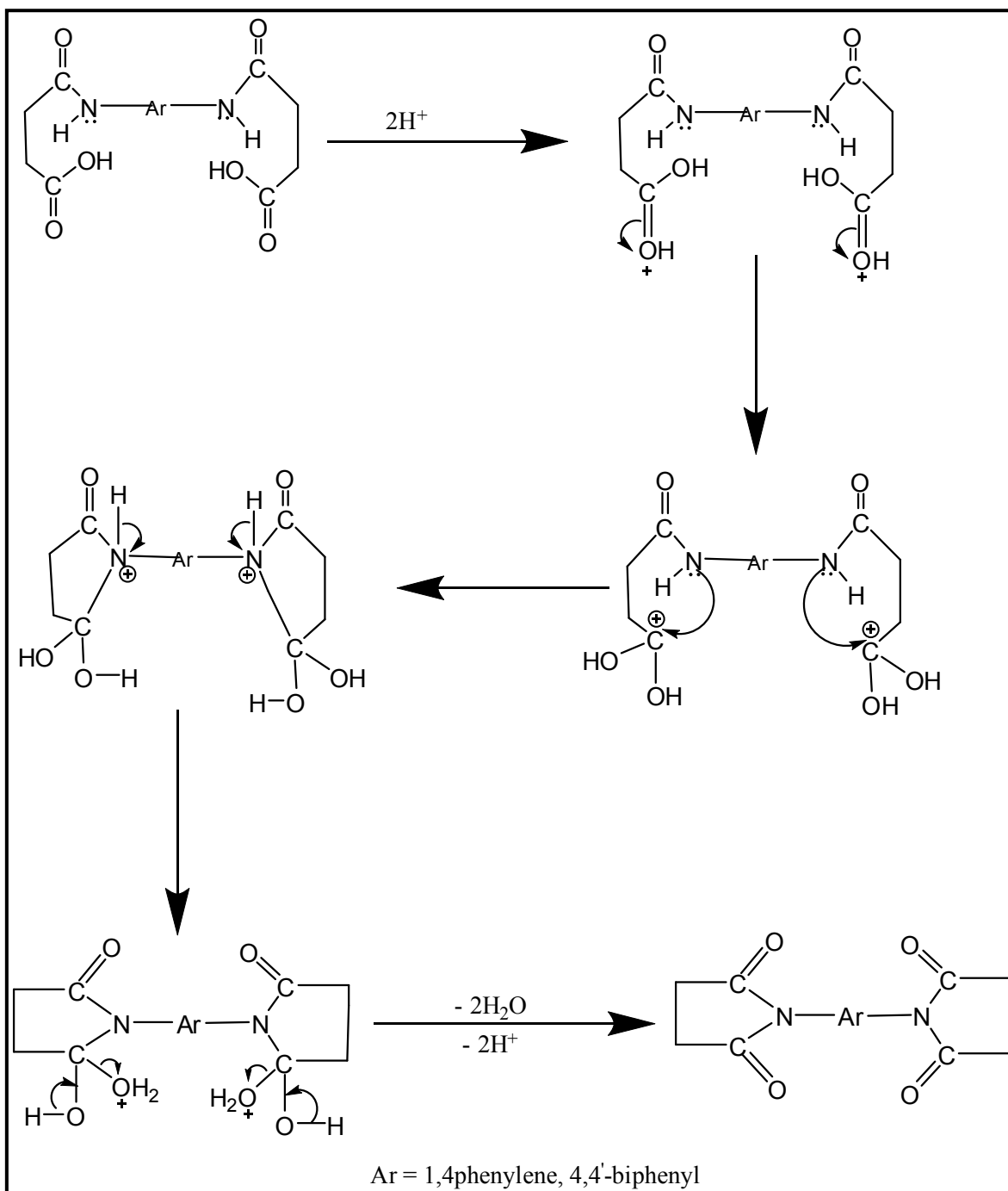


**Fig. (1).Shows esterification and Imidization process.**

Treatment of arelyl disuccinic acid ( $M_3, M_2$ ) with catalytic amount of concentrated sulphuric acid (without PVA), also gives arelyl disuccinimides ( $M_5, M_4$ ) respectively, characterized by identity of arelyl disuccinimide CHN-analysis, FT-IR-spectral analysis shows symmetrical & asymmetrical stretching vibration of imide (C=O, imide) at ( $1778, 1705\text{cm}^{-1}$ ) and ( $1780, 1708\text{cm}^{-1}$ ) rather than (C=O ester) stretching vibration, and  $C^{13}$ -NMR (proton decoupled) shows three types of signals belong to  $\text{CH}_2$  at  $\delta$  (28ppm), aromatic carbons at  $\delta$  (126-127ppm), and C=O imide carbon at  $\delta$  (176ppm), besides  $C^{13}$ -NMR spectral (DEPT) indicated  $\text{CH}_2$  carbones at  $\delta$  (27.88ppm).

So, it is clear to conclude, that imidization process of arelyl disuccinic acid ( $M_3, M_2$ ) to give arelyl disuccinimides ( $M_5, M_4$ ) is much faster than esterification process of arelyl disuccinic acid with PVA, and conc.  $\text{H}_2\text{SO}_4$  acts as a dehydrating agent.

**Finaly**, we can conclude a suggested mechanism for dehydration of arelyl disuccinic acid ( $M_3, M_2$ ) to arelyl disuccinimides ( $M_5, M_4$ ) as follows. in presence a catalytic amount of concentrated sulphuric acid :



**Fig.(2).Mechanism for dehydration.**

### Glass transition temperatures(Tg)of the composite PVA-imide

The glass transition temperature (Tg) of the Imid-polyvinyl alcohol composites was determined from DSC figure. The glass transition temperature which is a measure of segmental mobility depends on the rigidity of the composites polymers. Relatively higher Tg was found for the compositions with high aromatic contents[25]. In this work composite polymers (M<sub>4</sub>A, M<sub>4</sub>B and M<sub>4</sub>C) are biphenyl based composite imide, and (M<sub>5</sub>A, M<sub>5</sub>B and M<sub>5</sub>C) are Phenylene based composite imide. And (34.25°C) for PVA Table (3) presents the glass transition temperature (Tg) composites polymer (100.12°C, 131.25°C and 161.48°C) have higher than that composites polymer (34.30°C,35.87°C and 38.43°C). This result could be attributed to higher rigidity of biphenyl as composite and the table shows the (Tg) value increased with the increasing of the weight of additive.

## Brinell hardness test

Hardness means the measurement of the material resistance to a localized deformation and the ductile absorbs more quantity of energy, also as the concentration of the fillers is increased. The ability of the filler to form chain structure in the polymeric medium becomes increasingly important [26,27]. Hardness results table (4,5) showed that brinell hardness values  $[HBr(N/mm^2)]$  of PVA/amic and PVA/imide composite were higher than that of neat PVA. And also composite PVA have good resistance to indentation and that could be due to the existence of filler particles which leads to transfer some of the applied stress to the filler particles.

## Ultimate tensile strength

Ultimate strength is the maximum stress that material can with stand while being stretched or bulled before failing or breaking [28]. Mechanical tests show that compared with pure PVA, the tensile strength of the composite are greatly improve table (6,7) the ultimate tensile strength enhancement is attributable to the extremely high strength and the degree rein formant which is depudent on the dispersion state controlled by hydrogen bond.

## References

- 1-Roderick. W.R. (1957)  $^1H$  and  $^{13}C$  NMR spectra for a series of arylmaleamic acids, arylmaleimides, arylsuccinamic acids and arylsuccinimides, J. Am. MAGNETIC RESONANCE IN CHEMISTRY, Chem. Soc., 79, 1710,37,(682-686).
- 2-Cotter. J.; Sauers. C. and Whelane. J. (1961) maleamic acids cyclodehydration with anhydrides DFT study in the gas phase and solution, Revue roumaine de chimie, 56,2,(89-95).
- 3-Pyridi. T.M. and Fraih. M. (1982) J. Macromol. Sci. Chem., A(18),159.
- 4-Alasli.N.A. (2000) Ph.D. Thesis, Chem. Dept. College of Sci. Univ. of Baghdad.
- 5-Pyridi.T.M. and Harwood.H.J. (1972) maleamic acids cyclodehydration with anhydrides DFT study in the gas phase and solution, Revue roumaine de chimie, 56,2,(89-95).
- 6-Warren.W. and Briggs.R. (1931) Ber., 26, 64B(1931), C.A.25, 2418.
- 7-Searle.N.E.(1973) N-phenylmaleimide [Maleimide, N-phenyl-], Organic syntheses, Coll.vol., 5,944.
- 8-Cava.M.; Deana. A.; Mauth.K. and Mitchell.M. (1961) N-phenylmaleimide [Maleimide, N-phenyl-], Organic syntheses, Coll.vol., 41,93.
- 9-Barakat.M.Z.; Shehat. S.K. and Elsadr. M.M. (1957) J. Chem. Soc., 23, 4133.
- 10-Kulev.L.; Gireva.R. and Stepova.G. (1963) Obshch. Kim, 32, 2812 (1931), C.A. 58, 8961.
- 11-Correa.R. and Filho.V.C. (1997) Pharm. Sci., 3, 67.
- 12-Brian. G.E. and Tawney. P.O.(1961) U.S. Pat., 2, 989, 436 (1961), C.A., 55, 23915.
- 13-Filho.V.C. and Correa. R. (1998) Farmaco, 53, 55.
- 14-Andricopulo.A.D. and Muller.L.A. (2000) Farmaco, 55, 319.
- 15-Brunner.G.; Georg.H. and Marcus.B. (1988) Eur. Pat. Appl. Ep. 260/288 16 March.
- 16-Andricopulo.A.D. and Yunes.R.A. (1968) Quimica Nova, 21, 5, (573).
- 17- Immelman.E.; Sanderson.R.D.; Jacobs.E.E. and Vanreemen.A.J. (1993) J .Appl. polymer sci, 50 1013.
- 18- Finched.C.A. (1992) polyvinyl alcohol – Development, John wiley and son.Chichester.
- 19-Dalton.A.B.;Collins.S.(2003) Nature,423,703.
- 20-Biercuk.M.J.; Ltaguno.M.C. (2002) etal, App. Phys. Lett.80 2767.
- 21-Chen.W.; Tao.x.; Xue.P. and Cheng.X. (2005) "Applied Surface Science" , 252, 1404-1409.
- 22-VOGEL(1972) vogel a test book of practical organic chemistry fourth Edition
- 23-Vacshosaz.J.and Koopaic. N. (2002) Iranian Polymer Journal 17(11), No. 2 (123-131).

- 24-Al-Mousawy.Z.A.; Badri, D.H. and Aiube, Z.H.(2012) "J. Food Industries & Nutr. Sci"., 2(1): 57-64.
- 25-Gere.J.M.(2004) Mechanics of materials, 6 th. Ed. , Belmont, CA; Brooks col. Thomas learning .xx,940P.
- 26-Foro.C.L.and Cicals.G.L. (2000) The Energy Absorbing properties of composite material, Engineering Materials , M.K.
- 27-Harper.C.A. (2000) "Modern plastics Hand book " ,Companies, Inc.,Newyork.
- 28-Pavlina.E.J. (2008) Vorrall of material Engineering and performance , 17:6 December.

**Table(1): Physical parameters.**

Compounde	CHN-analysis cale./found C,H,N	FT.IR $\nu$ (cm <sup>-1</sup> ) NH,OH,CH,C=OamideI, CONHamidII, C=Ocarboxyl	<sup>1</sup> H-NMR $\delta$ (ppm)
M <sub>3</sub>	54.55/55.42;5.19/5.5;9.09/9.66	3290,3147; 3055; 2926; 1654;1552; 1697	2CH <sub>2</sub> (3.35,4H) Aromatic H(7.5-7.6,4H) NH amide (9.85,1H) COOH(12,1H)
M <sub>2</sub>	62.5/60.97;5.20/5.54;7.29/7.36	3302,3180;7107,3041;3041,2931; 1654; 1521; 1697	2CH <sub>2</sub> (3.37,4H) AromaticH (7.3-7.6,4H) NH amid (9,1H) COOH(12,1H)

**Table(2): Physical parameters.**

Compound	m.p(°C)	Yiled.	FT.IR(C=O)(cm-1)	C <sup>13</sup> .NMR(ppm)
M <sub>5</sub>	above300 °C	71%	1778,1708	CH <sub>2</sub> (28) Arom. (126-127) C=O (176)
M <sub>4</sub>	above300 °C	69%	1778,1705	CH <sub>2</sub> (28) Arom. (126-127) C=O (176)

**Table(3): Thermal behavior of synthesized polymers.**

Samples	Tg (°C)
M <sub>6</sub>	34.25
M <sub>4</sub> A	100.12
M <sub>4</sub> B	131.25
M <sub>4</sub> C	161.25
M <sub>5</sub> A	34.30
M <sub>5</sub> B	35.87
M <sub>5</sub> C	38.43

**Table(4): Brinell hardness for (composite PVA-amic compounds).**

Samples	HBr (N/mm <sup>2</sup> )
M <sub>6</sub>	60
M <sub>6</sub> & M <sub>7</sub>	63
M <sub>6</sub> & M <sub>8</sub>	65
M <sub>6</sub> & M <sub>9</sub>	66
M <sub>6</sub> & M <sub>10</sub>	74
M <sub>6</sub> & M <sub>11</sub>	75
M <sub>6</sub> & M <sub>12</sub>	77

**Table(5): Brinell hardness for (composite PVA-imide compounds).**

Samples	HBr (N/mm <sup>2</sup> )
M <sub>6</sub>	60
M <sub>6</sub> & M <sub>5</sub> A	60.5
M <sub>6</sub> & M <sub>5</sub> B	62
M <sub>6</sub> & M <sub>5</sub> C	66
M <sub>6</sub> & M <sub>4</sub> A	67
M <sub>6</sub> & M <sub>4</sub> B	69
M <sub>6</sub> & M <sub>4</sub> C	73

**Table(6): Ultimate tensile strength for (composite PVA-amic compounds).**

Samples	Ultimate tensile strength (KJ/m <sup>2</sup> )
M <sub>6</sub>	10
M <sub>6</sub> & M <sub>7</sub>	13
M <sub>6</sub> & M <sub>8</sub>	15
M <sub>6</sub> & M <sub>9</sub>	17
M <sub>6</sub> & M <sub>10</sub>	17
M <sub>6</sub> & M <sub>11</sub>	22
M <sub>6</sub> & M <sub>12</sub>	27

**Table(7): Ultimate tensile strength for (composite PVA -imide compounds).**

Samples	Ultimate tensile strength (KJ/m <sup>2</sup> )
M <sub>6</sub>	10
M <sub>6</sub> & M <sub>5</sub> A	12
M <sub>6</sub> & M <sub>5</sub> B	15
M <sub>6</sub> & M <sub>5</sub> C	16
M <sub>6</sub> & M <sub>4</sub> A	18
M <sub>6</sub> & M <sub>4</sub> B	20
M <sub>6</sub> & M <sub>4</sub> C	27

M<sub>1</sub>=Succinicanhydride, M<sub>6</sub>=PVA, M<sub>7</sub>=Composite M<sub>6</sub>(0.15g)&(0.05g)M<sub>3</sub>, M<sub>8</sub>=Composite M<sub>6</sub>(0.15g)&(0.1g)M<sub>3</sub>, M<sub>9</sub>=Composite M<sub>6</sub>(0.15g)&(0.15g)M<sub>3</sub>, M<sub>10</sub>=Composite M<sub>6</sub>(0.15g)&(0.05g)M<sub>2</sub>, M<sub>11</sub>=Composite M<sub>6</sub>(0.15g)&(0.1g)M<sub>2</sub>, M<sub>12</sub>=Composite M<sub>6</sub>(0.15g)&(0.15g)M<sub>2</sub>, M<sub>4</sub>C=Composite M<sub>6</sub>(0.15g)&(0.15g)M<sub>4</sub>, M<sub>4</sub>B=Composite M<sub>6</sub>(0.15g)&(0.1g)M<sub>4</sub>, M<sub>4</sub>A=Composite M<sub>6</sub>(0.15g)&(0.05g)M<sub>4</sub>, M<sub>5</sub>A=Composite M<sub>6</sub>(0.15g)&(0.05g)M<sub>5</sub>, M<sub>5</sub>B=Composite M<sub>6</sub>(0.15g)&(0.1g)M<sub>5</sub>, M<sub>5</sub>C=Composite M<sub>6</sub>(0.15g)&(0.15g)M<sub>5</sub>.



## تكوين وتحلق لمركبات احماض ثنائي السكسيناميك بوساطة بولي فينايل الكحول- كبوليمرات مركبة

زكريا هادي ايوب

فاضل سليم متي

هبة احمد غني

قسم الكيمياء / كلية التربية للعلوم الصرفة- ابن الهيثم / جامعة بغداد

استلم البحث في : 26 كانون الثاني 2014، قبل البحث في : 18 آذار 2014

### الخلاصة

حضرت احماض اربيلين ثنائي السكسيناميك مثل 4,1-فنيولين ثنائي السكسيناميك ( $M_3$ ) و 4,4-باي فينيل ثنائي السكسيناميك ( $M_2$ ) من تفاعل مولين من انهدريد الخليك مع مول واحد من 4,1- فنيولين ثنائي الاميد ثنائي الهيدروكلوريد والبنزين زددين على التوالي. سحبت جزيئة ماء من احماض اربيلين ثنائي السكسيناميك ( $M_3, M_2$ ) المحفزة بوساطة حامض الكبريتيك المركز وبوجود بولي فينايل الكحول (PVA) اعطي  $N,N$ -اربيلين ثنائي السكسيناميد ( $M_5, M_4$ )-PVA كبولي مرات مركبة. وعند سحب جزيئة الماء تحت الظروف نفسها ومن دون وجود PVA اعطي ايضا مركبات  $N,N$ -اربيلين ثنائي السكسيناميد ( $M_5, M_4$ ). شخّصت هذه المركبات بواسطة التحاليل CHN واطياف FT-IR و  $^{13}C, ^1H$ -NMR.

**الكلمات المفتاحية:** انهدريد السكسينيك ، 4و1- فنيولين داي امين داي هايدروكلورايد ، انهدريد الخلات ، خلات الصوديوم ، بولي فينايل الكحول.