

Ibn Al-Haitham Journal for Pure and Applied Sciences

Journal homepage: jih.uobaghdad.edu.iq PISSN: 1609-4042, EISSN: 2521-3407



IHJPAS. 2025, 38 (1)

Effect of Zinc Additive and Annealing on Dielectric Characteristics of the PSCCO Compound

Naba F. Hamady¹*^{®™}, Shatha. H. Mahdi²^{®™} and Demiral Akbar³^{®™}

^{1,2}Department of Physics, College of Education for Pure Science (Ibn Al-Haitham), University of Baghdad, Baghdad, Iraq.

³Department of Physics, OSTİM Technical University, Ankara, Turkey. *Corresponding Author.

Received: 31 January 2024 Accepted: 29 April 2024 Published: 20 January 2025

doi.org/10.30526/38.1.3917

Abstract

The ceramic PSCCO (PbSr₂Ca₂Cu₃O) and (PbSr₂Ca₂Cu_{2,4}Zn_{0.6}O) compounds were prepared using high-purity oxides (x=0 and 0.6%) via solid reaction. The samples were then pressed into tablets with 1.5 cm diameter, at 5.4MPa for two minutes and sintered at 850°C for 24 hours. AFM was used to study the surface structure. It showed a stable improvement in the crystallization of the model surfaces. As a result of the chemical reaction between the raw materials, the granules united with each other, increasing their size. At a frequency range of 50-10⁶ Hz, regarding the dielectric properties, including the dielectric constant, and dielectric loss factor, at room temperature, it measured electrical conductivity and electrical resistance as a function of frequency in the range from 50 to 106 Hz, Measurements of the ceramic composite model PSCCO (PbSr₂Ca₂Cu₃O) plus (PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O) showed dielectric constant (11.23 and 10.30), while also measuring the loss angle shadow and alternating conductivity. The following parameters were measured for two models at a frequency range of 50-10⁶ Hz: dielectric loss factor (7.76 and 9.45), tangent loss tangent (tan δ) (0.69 and 0.91), and alternating electrical conductivity ($\sigma_{a,c}$). The dielectric constant values for both models were 11.23 and 12.43. The insulating properties showed good stability with temperature within the range of room temperature to 200°C.and 13.71 for the base compound PbSr₂Ca₂Cu₃O, at different temperatures, the dielectric constant of compound PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O was measured to be 10.3, 11.15, and 12.06, indicating its potential use at high temperatures.

Keywords: alternating electrical conductivity, composite, superconductivity, Ceramic, dielectric properties, Electric Capacitance.

1. Introduction

The discovery of superconductivity in the La-Ba-Cu-O system by Bednorz and Muller in 1986 initiated the study of copper oxide-based high-temperature superconductors referred to as high-temperature transition superconductors (HTS). Since then, scientists have synthesized several hundred chemically distinct copper superconductors (1).

Due to significant advancements in science and increasing demand for electronics in various aspects of life, creating innovative superconductors with high-temperature superconductivity has

become crucial. As a result, there have been considerable efforts to develop superconducting conductors with high-temperature capabilities, as evidenced by numerous studies (2-5).

When the material reaches the superconducting state, it shows several amazing macroscopic properties, such as the absence of a magnetic field and zero DC resistance. Most investigations in the superconductor area are focused on increasing the critical temperature to almost the surrounding temperature. As a result, researchers try to adjust the preparation parameters or switch out specific elements of medication for others. Discover the effects of charged particle fields and electromagnetic fields on superconductivity (6-8).

Superconducting applications are widely used in engineering and medicine. The non-conducting materials' dielectric characteristics may be used to describe how the materials interact with electric fields. Important characteristics include the capture of electric potential energy and its storage as polarization inside the dielectric material, as well as the partial dissipation of energy upon removal of the dielectric field (9-10). Because these applications are used in laser devices that need particular operation, magnetic resonance imaging, and radiometric testing, it is important to determine the dielectric characteristics and electrical conductivity of these materials businesses(10).

$$[\varepsilon = d * C/ A * \varepsilon] \tag{1}$$

$$tan\delta = E'' / \dot{\epsilon}$$
 (2)

$$6=2\pi f * \varepsilon_* * \varepsilon$$

.in this research the dielectric properties of $PbSr_2Ca_2Cu_3O$ basic compound and $PbSr_2Ca_2Cu_{2.4}Zn_{0.6}O$ in the frequency range from (50 Hz - 1 MHz) and the wide temperature range 25 and 200 degrees Celsius. Then the frequency and temperature dependence of all measurements are discussed.

2. Materials and Methods

The PbSr₂Ca₂Cu₃O basic compound and PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O were produced by the solid-state reaction technique(6,12) using high-purity oxides (lead oxide, copper oxide, calcium oxide, strontium oxide, and zinc oxide), Depending on their molecular weights(14,15). When they were created, the samples were 0.63 cm in thickness and 1.5 cm in diameter, and they were sintered for 24 hours at 850 degrees Celsius.

2.1. The Tests

2.1.1. Electrical Property Measurement

Using the FLUKE RCL Meter program electrode type LCR Meter PM6303, produced in Japan, the amplitude Cp and shadow loss tanð of all samples are evaluated at various frequencies ranging from (50 Hz - 1 MHz) at room temperature (25 degrees Celsius). The gadget was calibrated and verified using standard capacitance before taking any readings. The values of the oscillating electrical conductivity, dielectric loss factor, and dielectric constant may be obtained (15-18).

2.1.2. The Capacitance

The capacitance Cp and the loss shadow tano are measured as a function of temperature. This system consists of an electrically powered oven model (Griffin Incubator, made in England), where the cell containing the sample is placed. The temperature of the sample is measured by connecting the cell to a thermocouple using a connecting wire, and the LCR measuring device communicates with the cell using the same connecting wire. At 50 Hz and 1 MHz, measurements were made between ambient temperature and 200 degrees Celsius. The dielectric constant, dielectric loss factor, and oscillating electrical conductivity are computed.

3. Results and Discussion

The LCR Meter was used, which measures Cp and dissipation factor (D) as a function of applied frequency in the 50–10⁶ Hz range at room temperature. It can be seen significant improvements in every characteristic where the samples displayed similar behavior while measuring a voltage difference and current at various frequencies, and It will go into further detail about them. **Figure 1.** shows that the dielectric constant values at 10⁶ Hz dropped. **Figure 1.** shows the shift in the dielectric constant values from one base sample to the next, the reduction in the dielectric constant with rising frequencies, and the variation in dielectric constant values from one the rise in the proportion of zinc exchange is the cause of this, both within one frequency and between frequencies(19,20). Conversely, a rise in the proportion of zinc causes an increase in the concentration of charges and gaps inside the sample, as we see in the dielectric constant values at two-half frequencies.

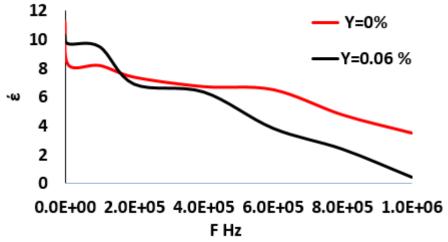


Figure 1. The dielectric constant for the PbSr₂Ca₂Cu₃O and PbSr₂Ca₂Cu_{2,4} ZN0.6O compounds.

The relationship between electrical capacitance and frequency is depicted in **Figure 2.**, where It can be observed observe a notable increase and decrease in capacitance, respectively, upon adding zinc. This decrease in dielectric constant will result in a corresponding decrease in capacitance, as the two quantities are directly proportional, as stated in the equation(1) (22).

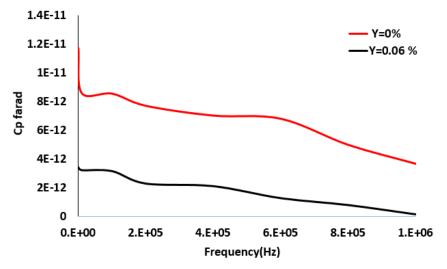


Figure 2. Capacitance of the PbSr₂Ca₂Cu₃O and PbSr₂Ca₂Cu_{2.4} ZN0.6O compounds.

By increasing the zinc concentration throughout the range of 50 to 106 Hz, Figures 3. and 4. show variations in the imaginary dielectric constant and the dielectric loss factor. This is because, in addition to the influence of granular boundaries on the multiphase crystal structure of the samples, the replacement ratio of zinc can defector the crystal structure and form secondary phases and impurities. The loss of energy under the influence of an alternating electric field is referred to as isolated loss. It is important to remember that insulating materials can cause insulating loss through a combination of internal friction caused by the absorption of electrical energy (from the dipoles' internal friction) and surface or volume leakage current, This is created by raising the electric field frequency; here, It can be seen that the insulating loss factor increases as the frequency increases. The power loss is explained by the energy needed to keep the rotation going, and inversely, as the frequency rises, the surface and volumetric leakage current rises, fluctuations in the capacitance can also be directly related to the imaginary dielectric constant. These variations in loss values from sample to sample can be caused by the presence of fluid and impurities as a result of the change in the replacement ratio due to the possibility of different heat distribution on the sample inside the furnace during the sintering process for one sample as well as between samples. As per the eq(2) (23,24).

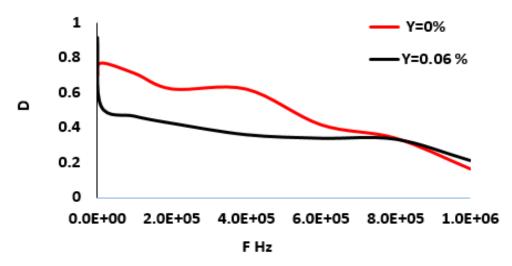
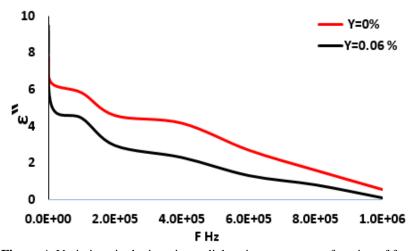


Figure 3. Variations in the dielectric constant as a function of frequency for the $PbSr_2Ca_2Cu_3O$ and $pbSr_2Ca_2Cu_2$ 4Zn0.6O compounds



 $\textbf{Figure} \ 4. \ Variations in the imaginary dielectric constant as a function of frequency for the PbSr_2Ca_2Cu_3O \ and pbSr_2Ca_2Cu_2._4Zn0.6O \ compounds$

Accordingly, a portion of the energy will be absorbed by the electric field, and the alternating conductivity indicates how much insulation is lost as a result of the dipoles' movement when the dielectric material faces up to the alternating field's impact, as represented by the equation(3) (23,24)It is important to note that the electrical conductivity in insulators originates from where It can be observed through this relationship the direct dependence of alternating conductivity on both the frequency of the pointed out electric field and its dependence on the imaginary part of the dielectric constant, which represents the absorption of energy and its dispersion in the insulating material under the influence of an alternating electric field(23).

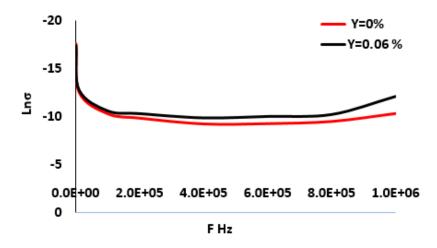


Figure 5. Electrical Conductivity as a function of frequency for the PbSr₂Ca₂Cu₃O and pbSr₂Ca₂Cu_{2.4}Zn0.6O compounds

Different substances have different dielectric characteristics, which are influenced by extrinsic variables such as humidity, temperature, crystal structure, frequency of the applied field, and others. Additionally, the answer may be nonlinear or linear.

The effects of temperatures between 25 and 200 degrees Celsius and frequencies between (10² - 106) Hz on the dielectric constant and dielectric loss factor are included in electrical experiments, Electrical conductivity in alternate mode and tangent loss tanδ the dielectric constant values of the base compound rise from 11.23 to 12.34 and 13.72 at a frequency of 50 Hz, however when zinc is substituted for copper, the values shift from 10.31 to 11.15 and 12.06 at a temperature increase of (25-200) degrees Celsius, respectively ,Since these semiconductors struggle to spin at extremely low temperatures and become easier to rotate as the temperature rises, the degree of dipole alignment in insulating materials is temperature-dependent Thus, as **Figures 6.** and **7.** demonstrate, the dielectric constant value rises with temperature. For the remaining frequencies, the values fluctuate with temperature but stay constant up to 200 degrees Celsius. The following describes the nature of the dielectric constant's temperature dependency, The dipole polarization will change as the temperature rises, causing the atoms to vibrate more quickly and be able to follow the applied field at higher frequencies. Thus, the dipoles are pointing in the direction of utility, and the dielectric constant values are rising (24).

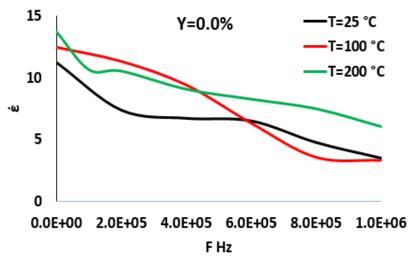


Figure 6. Real Dielectric Constant as a function of frequency for the PbSr2Ca2Cu3O base compound as a function of temperature

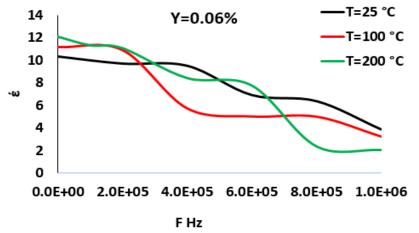


Figure 7. Real Dielectric Constant as a function of frequency for the PbSr2Ca₂Cu_{2.4} ZN0.6O compound as a function of temperature

Figures 9. and **8.** show the change in the dielectric loss factor as a function of temperature for both the base compound and the compound, measured between 25 and 200 degrees Celsius PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O. Temperature shouldn't cause the dielectric losses to rise noticeably. This is essential both when the insulator is used at room temperature and when it may need to function at a high temperature due to the inevitable occurrence of certain losses that heat the dielectric. As the temperature rises, the present system's raised values of its features at some point drop, Overcoming the material's internal friction forces, it will become less and cause some of the dipole molecules to rotate, resulting in quick activation and an increase in the dielectric loss factor(25,26).

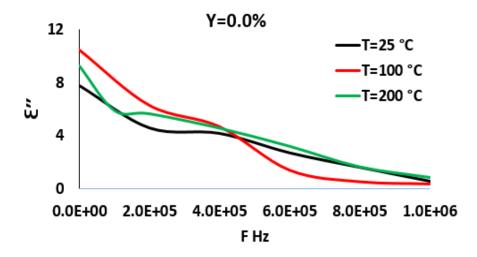


Figure 8. Loss factor as a function of frequency for the PbSr2Ca2Cu3O base compound as a function of temperature.

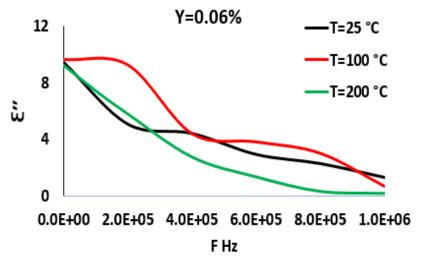


Figure 9. Loss factor as a function of frequency for the PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O compound as a function of temperature

Tan δ may be affected by the crystal structure, and impurities and also significantly improve dielectric loss in addition to increasing the compound's conductivity. Increasing the mobility of the cation also increases dielectric loss. As indicated in **Figures 10.**, **11**. The temperature range (25-200) degrees Celsius is monitored to determine the tan δ values of the basic compound, the compound, and PbSr₂Ca₂Cu_{2.4} ZN_{0.6}O. The drop in viscosity that results from raising the measurement temperature is responsible for the increases in tan δ readings, When the dipole spins at a unit angle, the energy required to overcome the viscous medium's resistance (the material's internal friction) decreases with increasing dipole direction, increasing dipole packing and causing initial losses to appear(25,26).

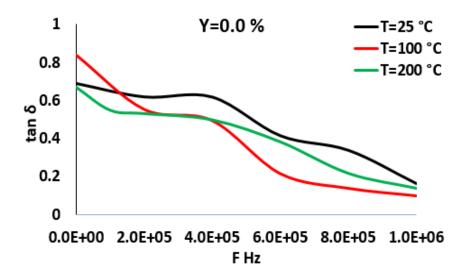


Figure 10. Tangent as a function of frequency for the PbSr₂Ca₂Cu₃O compound

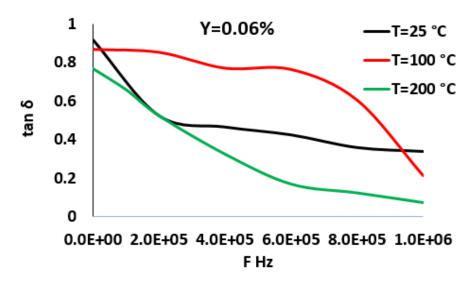


Figure 11. Tangent as a function of frequency for the PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O compound

Figures 12. and **13.** show in general it was discovered that the values of alternating electrical conductivity ($\sigma_{a.c}$) increase as the temperature rises to 200 degrees Celsius. **Figures 12.** ,13. show the values of ($\sigma_{a.c}$) with temperature measurement (R.T-200) C for the base compound and the compound and PbSr₂Ca₂Cu_{2.4} ZN_{0.6}O experimentally.

Higher temperatures are thought to cause ions and the Crystal low to shift, which raises the σ a.c values. The DC's conductivity also rises with temperature. The combined effects of the ion jump direction and the space charge effects resulting from an increase in charge carrier concentration are expressed by a rise in dielectric loss with rising temperature (27,28).

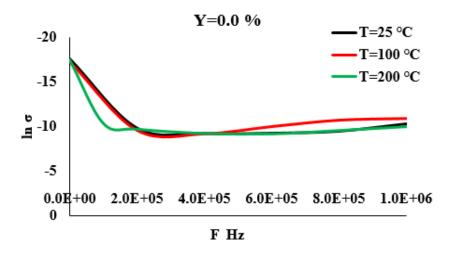


Figure 12. Electrical Conductivity as a function of frequency for the PbSr₂Ca₂Cu₃O compound

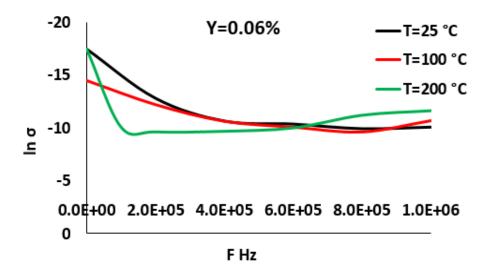


Figure 13. Electrical Conductivity as a function of frequency for the PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O compound.

4. Conclusions

Two crystalloids with dielectric constants (11.23 and 10.30) that were created using the solid-state reaction method are visible in the sample of the basic compound, the compound, and PbSr₂Ca₂Cu_{2.4}Zn_{0.6}O, dielectric loss factor (7.76 and 9.45) and tangent loss tan δ (0.69 and 0.91), Alternating electrical conductivity ($\sigma_{a.c}$) (Ω .cm)⁻¹ indicates that the produced samples are suitable for use as electronic substrates and have acceptable temperature stability in their dielectric characteristics, it ranges between (25-200) °C in terms of temperature and frequency (50 to 10^6 Hz). The sample exhibits this characteristic, which allows it to be used at high temperatures.

Acknowledgment

I would like to present my deep acknowledgment to the University of Baghdad / College of Education for Pure Science Ibn Al-Haitham, Department of Physics staff for their support. for providing analysis tests.

Funding

None

Conflict of Interest

The authors declare that they have no conflicts of interest.

Ethical Clearance

The project was approved by the local ethical committee at the University of Baghdad.

References

- Iyo A, Tanaka Y, Kito H, Kodama Y, Shirage PM, Shivagan DD. Watanabe. Condensed matter: Electronic structure and electrical, magnetic, and optical properties vs n Relationship for Multilayered High-Tc Superconductors. J Physics Procedia. 2007;76(9):94711-94711. https://doi.org/10.1143/JPSJ.76.094711
- Alborzi Z, Daadmehr V. Isovalent Substitution Effects of Arsenic on Structural and Electrical Properties of Iron-Based Superconductor NdFeAsO 0.8 F 0.2. J Supercond. Nov Magn .2020; 33:387-396. https://doi.org/10.48550/arXiv.1901.00797
- 3. Khan MI, Bhatti KA, Qindeel R, Alonizan N, Althobaiti HS. Characterizations of multilayer ZnO thin films deposited by sol-gel spin coating technique. Results Phys. 2017; 7(4): 651-655. https://doi.org/10.1016/j.rinp.2016.12.029
- 4. Sultana R, Rani P, Hafiz AK, Goyal R, Awana S. An Intercomparison of the Upper Critical Fields (HC₂) of Different Superconductors—YBa 2Cu_{3O7}, MgB2, NdFeAsO 0. 8 F0.2, FeSe0.5 Te0.5 and Nb 2 PdS5. J Supercond. Nov Magn. 2016; 29: 1399-1404. DOI:10.1007/s10948-016-3507-1
- 5. Hussein BH, Mahdi SH, Makki S A, Al-Maiyaly BK. Synthesis and Study the Structure, electrical and optical properties of Bi_{2-x}Cd_xSr₂Ca₂Cu₃O_{10+ δ} thin film Superconductors. Energy Procedia. 2019; 157:100-110. https://doi.org/10.1016/j.egypro.2018.11.169
- Jasim KA, Mohammed LA. The partial substitution of copper with nickel oxide on the Structural and electrical properties of HgBa₂ Ca₂ Cu₃xNix O_{8+ δ} superconducting compound. Journal of Physics: Conference Series. IOP Publishing. 2018; 1003(1): 012071.https://iopscience.iop.org/article/10.1088/1742-6596/1003/1/012071
- 7. Mohammed LA, Jasim KA. Improvement the Superconducting properties of TlBa2 Ca2 Cu3xNix O 9-δ superconducting compound by partial substitution of copper with nickel oxide on the Energy Procedia. 2019; 157:135-142. https://doi.org/10.1016/j.egypro.2018.11.173
- 8. Jobayr MR, Mahdi SH, Salman EM, Jasim KA. Effect of antimony on characteristics of HgBa 2 CaCu 2-x Sb x O 8+ δ superconducting. J Ovonic Res. 2022; 18(3): 357-371. https://doi.org/10.15251/JOR.2022.183.357
- Beena P, Jayanna HS. Dielectric studies and AC conductivity of piezoelectric barium titanate ceramic polymer composites. Polym. Polym. Compos. 2019; 27(9):619-625. https://doi.org/10.1177/0967391119856140
- 10. Haider S, Kareem A. Effect of Partial Substitution of Lanthanum (La) on the Structural and Electric Properties of Bi₂Sr₂Ca₂Cu_{3x}La_xO_{10+δ}. Ibn Al-Haitham J for Pure & Appl Sci.2017; 30(3) 35-43 .https://doi.org/10.30526/30.3.1600
- 11. Fouad WA, Kareem AJ. Preparation and study of structural properties, transition temperature and thermal conductivity of the HgBa₂Ca₂Cu₃O_{8+δ} and HgBa₂CaCu₂O_{6+δ} Nanomaterial compounds. AIP Conf. Proc. 2023;3018, 020055-1 020055-7. https://doi.org/10.1063/5.0172303
- 12. Ali MA, Jasim KA. Studying the Influence of fast neutron irradiation on properties of Bi_{2-x} Pb_x Sr₂ Ca₂ Cu_{3-y} Niy O_{2n+ 4+ δ} superconducting system. Energy Procedia. 2019; 157:143-149. https://doi.org/10.1016/j.egypro.2018.11.174
- 13. Jasim KA. Structure and electrical properties of lanthanum doped Bi_2Sr_2Ca_ {2-x} La_xCu_3O_ {10+\delta} superconductor. Turk J Phys. 2012; 36(2):245-251. https://doi.org/10.3906/fiz-1105-12

- 14. Mumtaz M, Khan NA, Khan S. Study of Dielectric Properties of Oxygen-Postannealed $Cu_{0.5}Ti_{0.5}Ba_2Ca_2$ ($Cu_{3-y}M_y)O_{10-\delta}$ Superconductor. IEEE Trans on App Supercond J . 2013; 23(2):1-8. http://dx.doi.org/10.1109/TASC.2013.2245505
- 15. Tawfiq LN, Hassan MA. Estimate the Effect of Rainwaters in Contaminated Soil by Using Simulink Technique. In Journal of Physics: Conference Series. IOP Publishing. 2018;1003(1):1-6. https://iopscience.iop.org/article/10.1088/1742-6596/1003/1/012057
- 16. Solov'ev AL, Dmitriev VM. Fluctuation conductivity and pseudogap in YBCO high-temperature superconductors. Low tem phys. 2009;35(3):169-197. https://doi.org/10.1063/1.3081150
- 17. Haider HM, Jasim KA. Effect of Composition and Dielectric Properties for (YBCO) superconductor compound in different preparation methods Ibn al-Haitham j pure appl sci. 2020;33(1):17-30. https://doi.org/10.30526/33.1.2372
- 18. Younis A, Khan N A, Bajwa N U. Dielectric properties of Cu0. 5Tl0. $5Ba_2Ca_3Cu_{4-y}Zn_yO_{12-\delta}$ (y= 0, 3) superconductors. J Korean Phys Soc. 2010;57(6) 1437-1443. https://doi.org/10.1063/1.3677234
- 19. Mahdi ShH, Mohammed LA, Fadhil RN, Hussein BH. Fabrication and study of characteristics of HgSr 2 Ca n-1 Cu n O δ+10, (n=1,2 and 3) thin films superconducting. Dig. J Nanomater Biostructures. 2023; 18(2):579-590. http://dx.doi.org/10.15251/DJNB.2023. 182.579
- 20. Ahmad NA, Ali AD, Mahdi SH. Studying the effect partial Ni₂O₃ nano-particles compensation on the properties of the compound Bi₂ Sr_{2-x}Y_x Ca₂ Cu_{3-y} Ni_y O_{10+δ} superconductors. J Ovonic Res., 2023;19(4):463–469. https://doi.org/10.15251/JOR.2023.194.463
- 21. Hassan AT, Ghazala YH, Bushra AA. Superconducting Properties of the (Bi0.8Pb0.2)2(Sr0.9Ba0.1)2 Ca2Cu3-x Nix O10+? System. Baghdad Sci J.2011;8(2):1-10. https://doi.org/10.21123/bsj.2011.8.2.607-612
- 22. Jassim KA, Thejeel MA, Salman EM, Mahdi SH. Study characteristics of (epoxy-bentonite doped) composite materials. Energy Procedia. 2017; 119: 670-679. https://doi.org/10.1016/j.egypro.2017.07.094
- 23. Güzin P, Gülben T, Fatih B. Electrical properties of two-armed poly(ε-CL-co-BMA) composites filled with bentonite. J Polym Res .2020;27(156):1-13 https://doi.org/10.1007/s10965-020-02119-z
- 24. Mahdi SH, Jassim WH, Hamad IA, Jasima KA. Epoxy/silicone rubber blends for voltage insulators and capacitors applications. Energy Procedia. 2017; 119: 501-506. https://doi.org/10.1016/j.egypro.2017.07.059
- 25. Gülben T, Nedim G. Investigation of Dielectric Properties of Graphene Filled Starch Films in Wide Frequency Range Grafen Katkılı Nişasta Filmlerinin Dielektrik Özelliklerinin Geniş Frekans Aralığında İncelenmesi. Iğdır Üniversitesi Fen Bilimleri Enstitüsü Dergisi. J Inst Sci Technol 2021;11(2):1393-1401.https://doi.org/10.21597/jist.830255
- 26. Narang SB, Kaur D, Pubby K. Frequency and temperature dependence of dielectric and electric properties of BaSmTiO with structural analysis. J Mater Sci Pol.. 2015;33(2):268-277. https://doi.org/10.1515/msp-2015-0034
- 27. Fadhil RN, Mahdie SH, Jasim KA, Shaban AH. Effect Partial Substitution of Calcium by Cadmium on Dielectrically Properties of Li_{0.4}Cd_{0.6}Ba₂Ca₂Cu₃O_{10+δ} System. Mater Sci Forum. 2022; 1050:35-40. https://doi.org/10.4028/www.scientific.net/MSF.1050.35
- 28. Weijie Z, Yutie G, Hairong L, Jing H, Qiongxin L, Wei W, Xiaoyuan Q, Ming J, Jiuxiao S. Thermoresponsive dielectric pulse in poly(vinylidene fluoride)/polyethylene glycol fibrous Mats Polym Eng Sci. 2022;62(11):3662-3671. https://doi.org/10.1002/pen.26135
- 29. Kareem AJ, Akram HT, Auday HS. The Effective of Pressure on the Physical Proprieties of Y₂Ba₄Cu₇O₁₅ Superconductor Materials Science Forum. 2022; 1050: 3-8. https://doi.org/10.4028/www.scientific.net/MSF.1050.3
- 30. Ramajo LA, Cristóbal AA, Botta PM, Porto JM, Reboredo MM, Castro MS. Dielectric and magnetic response of Fe₃O₄/epoxy composites. Compos. Part A: Appl Sci Manuf. 2009;40(4):388-393. https://doi.org/10.1016/j.compositesa.2008.12.017